

## Toyota Forklift Parts

Toyota Forklift Parts - In the United States, Toyota Materials Handling inc., or TMHU, continues to be the top selling lift truck supplier since 1992. This business has been headquartered out of Irvine, California for well over 40 years, providing a comprehensive line of quality lift trucks. With an impressive reputation of resilience and reliability, Toyota lift trucks have thrived in the competitive resources handling market. Quality is the keystone of Toyota's legendary Toyota Production System practiced at all manufacturing facilities, including TIEM, which is stands for Toyota Industrial Equipment Manufacturing, located in Columbus, Indiana. The majority of the Toyota lift trucks sold in the U.S. are built here.

Every one of Toyota's manufacturing plants within Canada and the United States comply with the International Organization for Standardization or ISO 14001 standard. TIEM has been honored many times for its dedication to constant improvement, and its environmental systems. It is the first and only producer to offer EPA and CARB-certified Compressed Natural Gas powered lift trucks on the market. For example, the Toyota 8-Series IC lift trucks emit 70% less smog forming emissions than the current centralized EPA standards and have complied with California's strict emission standards and policies.

### Toyota Material Handling, U.S.A. - The Industry Leader

Brett Wood, President of TMHU, associates Toyota's success to its stout dedication to manufacture the finest quality lift vehicles at the same time as delivering the utmost client service and support. "We must be able to learn and predict the needs of our customers," said Brett Wood. "As a leader, our success also depends on our ability to address our customers' operational, safety and environmental cost issues." TMHU's parent company, Toyota Industries Corporation, also called TICO, is listed in Fortune Magazine as the world's largest lift truck supplier and is among the magazines celebrated World's Most Admired Companies.

### Redefining Environmental Accountability

Toyota Industries Corporation, as the parent company, has instilled a rich corporate doctrine of environmental stewardship in Toyota. Not a lot of other corporations and no other lift truck maker can meet Toyota's history of caring for the environment while concurrently stimulating the economy. Environmental accountability is a key feature of company decision making at Toyota and they are proud to be the first and only producer to provide UL-listed, EPA - and CARB -certified Compressed Natural Gas powered lift trucks. Yet an added reason they remain a leader within the industry.

In 2006, Toyota released the 8-Series line. The 8-Series signifies both Toyota's innovation and leadership in the industry. It features an exclusive emission system that surpasses Federal EPA emission standards, and also meets California's more elaborate 2010 emission standards. The finished invention is a lift truck that produces 70% less smog forming emissions than the existing Federal standards allow.

What's more in 2006, Toyota established an affiliation with the Arbor Day Foundation, furthering their commitment to the environment. Greater than 57,000 trees have been planted in district parks and national forests damaged by ecological causes such as fires, as a product of this relationship. 10,500 seedlings have also been circulated through Toyota Industrial Equipment's network of sellers to non-profit organizations and neighborhood consumers to help sustain communities all over the United States

Toyota's lift trucks provide superior output, visibility, ergonomics and resilience, and most importantly, the industry's leading safety technology. The company's System of Active Stability, also known as "SAS", helps reduce the possibility of incidents and injuries, and increasing productivity levels while minimizing the potential for product and equipment breakage.

System Active Stability senses numerous conditions that could lead to lateral insecurity and potential lateral overturn. When one of those factors are detected, SAS instantly engages the Swing Lock Cylinder to steady the rear axle. This transitions the lift truck's stability footprint from triangular in shape to rectangular, providing a major increase in stability which substantially reduces the probability of an accident from a lateral overturn. The Active Mast Function Controller or the Active Control Rear Stabilizer also assists to prevent injuries or accidents while adding stability.

The SAS systems were originally adopted on the 7-Series internal combustion lift vehicles which were put on the market in 1999. These systems helped drive Toyota into the lead for industry safety standards. Now, SAS is adopted on almost every new internal combustion products and is standard equipment for the new 8-Series. There are more than 100,000 SAS-equipped lift vehicles in action, exceeding 450 million hours combined. The increased population of SAS-equipped trucks in the field, along with compulsory worker training, overturn fatalities across all brands have decreased by 13.6% since 1999. Also, there have been an overall 35.5% reduction in industry wide collisions, loss of control, falls and tip overs from a lift truck for the same period.

Toyota's uncompromising principles reach far beyond the technology itself. The company believes in offering widespread Operator Safety Training services to help clients satisfy and exceed OSHA standard 1910.178. Instruction programs, video tutorials and a variety of materials, covering a wide scope of topics-from individual safety, to OSHA rules, to surface and load situations, are available through the supplier network.

Ever since the transaction of its first lift truck in the U.S. to the construction of its 350,000th lift vehicle produced in 2009 at Toyota Industrial Equipment Manufacturing, TMHU has sustained a solid presence in the U.S. This reality is demonstrated by the statistic that 99% of Toyota lift trucks sold in America now are built in the United States.

TMHU is situated in Columbus Indiana and houses nearly 1 million square feet of manufacturing facilities over 126 acres of property. Facilities include a National Customer Center, as well as production operations and distribution centers for equipment and service components, with the entire investment exceeding \$113 million dollars.

The modern NCC was designed to operate for TMHU clients and sellers. The facility includes a 360-degree showroom, a presentation theater complete with stadium seating for 32, an area for live merchandise demonstrations with seating capacity for 120; a presentation theater; Toyota's Hall of Fame showcasing Toyota's story since the birth of its creator, Sakichi Toyoda, in 1867, and finally a instruction center.

TMHU has 68 sanctioned industrial equipment dealers, along with 189 dealership locations throughout the United States, providing the most comprehensive and inclusive customer support and customer service in the industry. The company's new and Licensed Used lift trucks, service, parts, and financing capabilities make Toyota dealerships a one-stop shop to guarantee total consumer satisfaction.